

Amendments to the Specification:

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LGY

Please replace the paragraph beginning at page 9, line 3, with the following rewritten paragraph:

A first preferred method of producing a light channeling channeling panel 5 of this invention is described with reference to Fig 1 and Fig 2 as follows:

Please replace the paragraph beginning at page 9, line 7, with the following rewritten paragraph:

(1) By use of a laser cutting machine or a water cutting machine make a parallel array of thin first cuts 1 through a first sheet of transparent plastic 2~~[[,]].~~ The first sheet of transparent plastic 2 has an inner surface 2' and a first surface 2". Each of the thin first cuts 1 has two opposite, substantially parallel walls 1' and 1'' extending inwardly from the inner surface 2' of the first sheet 2, as illustrated in Figs. 1 and 2. The the first cuts 1 to be are made through the first sheet 2 at a specified spacings and at a constant small angle from ~~the a~~ normal to the inner surface 2' of the sheet 2 so as to produce ~~[[an]]~~ the array of first cuts 1 in the sheet 2 as shown in section in Fig 1. When the first cuts 1 extend right through the first sheet 2 as in Fig 1 borders and thin internal regions or columns in the sheet are left uncut and solid to support the cut regions, (see Fig. 7).